

Matrix

Zinc sulfate.

Principle

The amount of sulfuric acid is determined by titrating with sodium hydroxide to the first inflection point.
 $H_2SO_4 + 2 OH^- \implies 2 H_2O + (SO_4)^{2-}$
 After the determination of sulfuric acid, a buffer-solution made of H_2SO_4 and $(NH_4)_2SO_4$ is added and a titration with $K_4Fe(CN)_6/K_3Fe(CN)_6$ solution to first inflection point is carried out to determine the amount of zinc.
 $3 Zn^{2+} + 2 K_4[Fe(CN)_6] \implies K_2Zn_3[Fe(CN)_6]_2 (s) + 6 K^+$
 Zinc-ions form in neutral or acidic medium with $K_4Fe(CN)_6$ an insoluble complex of potassium - zinc - ferrocyanide. An equilibrium exists between the ferrocyanide $\{K_4Fe(CN)_6\}$ and the ferricyanide $\{K_3Fe(CN)_6\}$ redox couple.

Detection method

| Method: | Detector | Ion: | λ : |
|--|--------------------|------|-------------|
| H₂SO₄ Titration - Acid/base | pH Glass electrode | n.a. | n.a. |
| Zn²⁺ Titration - Redox | Pt electrode | n.a. | n.a. |

Specification

| Range | Standard Dev. | Repeatability | Inaccuracy | Analysis time |
|---|---------------|---------------|-------------|---------------|
| H₂SO₄ 50 - 200 g/l | < 0.4 g/l | +/- < 1 g/l | +/- < 1 g/l | 10 minutes |
| Zn²⁺ 10 - 90 g/l | < 0.4 g/l | +/- < 1 g/l | +/- < 1 g/l | in total |

Interferences

Other strong acids and metals that react with sodium hydroxide.
 No disturbance by the presence of a few g/l Ca or Mg in the sample.
 Barium and Strontium precipitate with ferrocyanide. Manganese (Mn²⁺) reacts with ferrocyanide but so slowly, that it does not effect the Zinc analysis.

Reagents

NaOH (0.5 M)
 (NH₄)₂SO₄ - H₂SO₄ Buffer 5 ml per analysis
 K₄Fe(CN)₆ (0.1 M)

Procedure

H₂SO₄:
 - clean the analysis vessel with water
 - take 1 ml of sample and transfer to the analysis vessel with carrier solution
 - perform titration with NaOH and calculate result
Zinc:
 - clean the analysis vessel with water
 - take 1 ml of sample and transfer to the analysis vessel with carrier solution
 - add (NH₄)₂SO₄ - H₂SO₄ Buffer
 - perform titration with K₄Fe(CN)₆ and calculate result

Remarks

Possible Analyzer

- 2040
- 2016
- 2018 HD
- 2019 HD
- 2019 Special
- 2003 Alert
- 2004 Alert

Typical Wet Part layout

(Other layouts may be realised in order to meet desired criteria, e.g measuring range.)

